

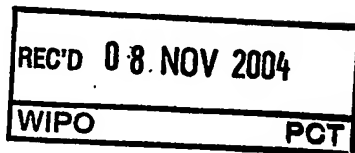
HL 031307



Europäisches
Patentamt

European
Patent Office

Office européen
des brevets



Bescheinigung

Certificate

Attestation

Die angehefteten Unterla-
gen stimmen mit der
ursprünglich eingereichten
Fassung der auf dem näch-
sten Blatt bezeichneten
europäischen Patentanmel-
dung überein.

The attached documents
are exact copies of the
European patent application
described on the following
page, as originally filed.

Les documents fixés à
cette attestation sont
conformes à la version
initialement déposée de
la demande de brevet
européen spécifiée à la
page suivante.

IB / 04 / 52256

Patentanmeldung Nr. Patent application No. Demande de brevet n°

03104155.1

**PRIORITY
DOCUMENT**
SUBMITTED OR TRANSMITTED IN
COMPLIANCE WITH RULE 17.1(a) OR (b)

Der Präsident des Europäischen Patentamts;
Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets
p.o.

R C van Dijk

BEST AVAILABLE COPY



Anmeldung Nr:
Application no.: 03104155.1
Demande no:

Anmeldetag:
Date of filing: 11.11.03
Date de dépôt:

Anmelder/Applicant(s)/Demandeur(s):

Koninklijke Philips Electronics N.V.
Groenewoudseweg 1
5621 BA Eindhoven
PAYS-BAS

Bezeichnung der Erfindung/Title of the invention/Titre de l'invention:
(Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung.
If no title is shown please refer to the description.
Si aucun titre n'est indiqué se referer à la description.)

Low-pressure vapor discharge lamp with a mercury-free gas filling

In Anspruch genommene Priorität(en) / Priority(ies) claimed / Priorité(s)
revendiquée(s)
Staat/Tag/Aktenzeichen/State/Date/File no./Pays/Date/Numéro de dépôt:

Internationale Patentklassifikation/International Patent Classification/
Classification internationale des brevets:

H01K9/00

Am Anmeldetag benannte Vertragstaaten/Contracting states designated at date of
filing/Etats contractants désignées lors du dépôt:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LU MC NL
PT RO SE SI SK TR LI

Low-pressure vapor discharge lamp with a mercury-free gas filling

The invention relates to a low-pressure vapor discharge lamp comprising a radiation-transmitting discharge vessel with a mercury-free gas filling, means for maintaining a gas discharge, the discharge vessel being provided with a luminescent layer.

Light generation in low-pressure vapor discharge lamps is based on the principle that charge carriers, particularly electrons but also ions, are accelerated so strongly by an electric field between the electrodes of the lamp that collisions with the gas atoms or molecules in the gas filling of the lamp cause these gas atoms or molecules to be excited or ionized. When the atoms or molecules of the gas filling return to the ground state, a more or less substantial part of the excitation energy is converted to radiation.

Conventional low-pressure vapor discharge lamps comprise mercury in the gas filling. The mercury in the gas filling is being regarded more and more as an environmentally harmful and toxic substance that should be avoided as much as possible in present-day mass products as its use, production and disposal pose a threat to the environment.

A further drawback of mercury low-pressure vapor discharge lamps resides in that mercury vapor primarily emits radiation in the short-wave, high-energy, yet invisible UV-C range of the electromagnetic spectrum, which radiation must first be converted by the luminescent materials to visible radiation with a much lower energy level. In this process, the energy difference is converted to undesirable thermal radiation.

It is known that the spectrum of low-pressure vapor discharge lamps can be influenced by substituting the mercury in the gas filling with other substances.

International application WO-A 02/103 748 discloses (= PH-DE 01 0180) a low-pressure vapor discharge lamp comprising a gas discharge vessel with a gas filling containing an indium compound and a buffer gas, and comprising a luminescent layer containing at least one luminescent material emitting in the visible range of the spectrum. This patent application discloses a number of suitable luminescent materials.

A disadvantage of the known low-pressure vapor discharge lamp is that for manufacturing highly efficient discharge lamps, the radiation emitted by the discharge must

be efficiently absorbed by the luminescent material and efficiently converted by the luminescent material into visible light of the desired wavelength.

5 The invention has for its object to eliminate the above disadvantage wholly or partly. According to the invention, a low-pressure vapor discharge lamp of the kind mentioned in the opening paragraph for this purpose comprises:

- a radiation-transmitting discharge vessel enclosing, in a gastight manner, a discharge space provided with a gas filling,
- 10 - the gas filling being substantially free of mercury and comprising an indium compound and a buffer gas,
- the discharge vessel comprising discharge means for maintaining a gas discharge in the discharge space,
- the discharge vessel being provided with a luminescent layer,
- 15 - the luminescent layer comprising a luminescent material based on a nitridosilicate or an oxonitridosilicate.

 In the lamp in accordance with the invention, a molecular gas discharge takes place at a low pressure, which gas discharge emits radiation in the visible and near UVA range of the electromagnetic spectrum. Apart from the characteristic lines of indium around
20 410 and 451 nm, said radiation also includes a wide continuous spectrum in the range from 320 to 450 nm. As this radiation originates from a molecular discharge, the type of indium compound, possible further additives as well as the internal lamp pressure and the operating temperature enable the exact position of the continuous spectrum to be controlled. In the low-pressure vapor discharge lamp according to the invention use of mercury is avoided.

25 According to the invention, the luminescent layer comprises a luminescent material based on a nitridosilicate or on an oxonitridosilicate. Nitrides and oxide nitrides of the general type $(M^I M^{II} M^{III})_x Si_3 O_2 N_{2-2x}$ ($M^I = Mg, Ca, Sr, Ba, Zn$; $M^{II} = La, Gd, Y, Sc, Lu$; $M^{III} = B, Al, Ga, In, Tl$) are mainly built up by a divalent cationic nitridosilicate network and

In luminescence conversion light-emitting diodes (LEDs) blue light emitted by the LED can be converted into light with longer wavelength by means of a luminescent material. Not wishing to be held by any particular theory, it is believed that in nitrides, because of the higher formal charge of N^{3-} compared with O^{2-} on the one hand and the nephelauxetic effect on the other hand, the ligand-field splitting of the 5d levels is larger and the centre of gravity of the 5d states occurs at lower energies than in an analogous oxygen environment. Luminescent nitride materials doped with suitable emitters can therefore be efficiently pumped with blue light.

The low-pressure vapor discharge lamp in combination with the luminescent layer according to the invention has a visual efficiency that is substantially higher than that of conventional low-pressure vapor discharge lamps. The visual efficiency, expressed in lumen/Watt is the ratio between the brightness of the radiation in a specific visible wavelength range and the energy for generating the radiation. The high visual efficiency of the lamp in accordance with the invention means that a specific quantity of light is obtained at smaller power consumption.

In addition, the losses caused by Stokes' displacement are relatively small for the luminescent material of the low-pressure vapor discharge lamp according to the invention. As a consequence, visible light with a relatively high luminous efficiency above 100 lumen/Watt is obtained.

A preferred embodiment of the low-pressure vapor discharge lamp according to the invention is characterized in that the luminescent material comprises an oxonitridosilicate comprising aluminum. An aluminum comprising oxonitridosilicate of the general type $(M^I, M^{II}, M^{III})_x Si_{a-y} Al_y O_z N_{b-z}$ ($M^I = Mg, Ca, Sr, Ba, Zn$; $M^{II} = La, Gd, Y, Sc, Lu$; $M^{III} = B, Ga, C, Ge$) is also indicated as a so-called "sialon" or as SiAlON.

Suitable luminescent materials are luminescent materials based on host lattices such as nitrides, oxide nitrides, and SiAlONitrides. An advantage of these luminescent materials is that they are chemically stable and that their absorption in the UV and blue range of the spectrum is very strong. The latter is due to higher covalency of nitrides and oxide nitrides than oxides. In addition, these luminescent materials have relatively high thermal quenching temperatures.

Luminescent nitride materials doped with rare-earth band emitters can be efficiently pumped with blue light. To this end a preferred embodiment of the low-pressure vapor discharge lamp is characterized in that the luminescent material comprises rare-earth emitters. Preferably, the luminescent material comprises europium, cerium or ytterbium

emitters. Such emitters, activated by ions Eu^{2+} , Ce^{3+} or Yb^{2+} exhibit a relatively strong and broad absorption. In many of these host lattices, the absorption range extend from the blue to the UV-C, which makes these luminescent materials very useful for the conversion of the emission spectrum of the indiumbromide (InBr) discharge and other molecular discharges.

5 Particularly suitable luminescent materials are luminescent material selected from the group formed by:

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)\text{Si}_2\text{N}_2\text{O}_2:\text{Eu}_z$, where $0 < x < 0.2$, $0 < y < 0.2$ and $0 < z < 0.1$;

$\text{Ca}_{1-x-y}\text{Sr}_x\text{Si}_2\text{N}_2\text{O}_2:\text{Eu}_y$, where $0 < x < 0.5$ and $0 < y < 0.1$;

$(\text{Sr}_{1-x-y-z}\text{Ca}_x\text{Ba}_y)_2\text{Si}_5\text{N}_8:\text{Eu}_z$, where $0 < x < 1$, $0 < y < 1$ and $0 < z < 0.1$;

10 $(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)_2\text{Si}_{5-a}\text{Al}_a\text{N}_{8-a}\text{O}_a:\text{Eu}_z$, where $0 < x < 1$, $0 < y < 1$, $0 < z < 0.1$ and $0 < a < 4$,

and

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)\text{Si}_2\text{N}_2\text{O}_2:\text{Yb}_z$, where $0 < x < 0.2$, $0 < y < 0.2$ and $0 < z < 0.1$.

For these luminescent materials, the energy conversion ratio $P_{\text{visible}} / P_{\text{discharge}}$ is in the order of 0.4 or higher whereas the conversion ratio of the majority of the known
15 luminescent materials is well below 0.40.

Particularly advantageous effects in relation to the state of the art are provided by the invention if the emission from the luminescent materials in the luminescent layer together with the emission from the gas discharge forms white light.

The luminescent materials based on nitrides, oxide nitrides and SiAlONes may
20 be combined with luminescent materials selected from the group formed by:

$\text{Y}_3\text{Al}_5\text{O}_{12}:\text{Ce}$;

$\text{Lu}_3\text{Al}_5\text{O}_{12}:\text{Ce}$

$(\text{Y}_{1-x}\text{Gd}_x)_3(\text{Al}_{1-y}\text{Ga}_y)_5\text{O}_{12}:\text{Ce}$, where $0 < x < 1$ and $0 < y < 1$;

$\text{Sr}_2\text{CeO}_4:\text{Eu}$, $\text{Y}_2\text{O}_3:\text{Eu,Bi}$;

25 $(\text{Y,Gd})_2\text{O}_3:\text{Eu,Bi}$;

$\text{Y(V,P)O}_4:\text{Eu}$;

$\text{Y(V,P)O}_4:\text{Eu,Bi}$;

$(\text{Er,Al,Gd,Ca})\text{Si}_2\text{Eu}$.

LaOBr:Ce,Tb;
(Ba,Sr)MgAl₁₀O₁₇:Eu;
(Ba,Sr)₅(PO₄)₃(F,Cl):Eu;
Y₂SiO₅:Ce;
ZnS:Ag,

and

La_{0.7}Gd_{0.3}OBr:Ce.

The group formed by Y₃Al₅O₁₂:Ce and (Y_{1-x}Gd_x)₃(Al_{1-y}Ga_y)₅O₁₂:Ce where 0<x<1 and 0<y<1, are orange-yellow luminescent materials emitting in the range from 520 to 590 nm.

The group formed by Sr₂CeO₄:Eu, Y₂O₃:Eu,Bi, (Y,Gd)₂O₃:Eu,Bi, Y(V,P)O₄:Eu, Y(V,P)O₄:Eu,Bi, (Sr,Mg,Ca)S:Eu, Y₂O₂S:Eu are red luminescent materials emitting in the range from 580 to 650 nm.

The group formed by Lu₃Al₅O₁₂:Ce, (Ba,Sr)MgAl₁₀O₁₇:Eu,Mn, ZnS:Cu,Al,Au, SrGa₂S₄Eu, (Sr,Ba,Ca)(Ga,Al)₂S₄:Eu, (Y,Gd)BO₃:Ce,Tb, (Y,Gd)₂O₂S:Tb and LaOBr:Ce,Tb are green luminescent materials emitting in the range from 510 to 630 nm.

The group formed by (Ba,Sr)MgAl₁₀O₁₇:Eu, (Ba,Sr)₅(PO₄)₃(F,Cl):Eu, Y₂SiO₅:Ce, ZnS:Ag and La_{0.7}Gd_{0.3}OBr:Ce are blue luminescent materials emitting in the range from 420 to 460 nm.

A further improved efficiency is achieved if the discharge vessel is surrounded by an outer bulb, the outer surface of the discharge vessel being coated with the luminescent layer. In this case, the outer bulb also serves as a heat reflector.

These and other aspects of the invention are apparent from and will be elucidated with reference to the embodiments described hereinafter.

In the drawings:

Fig. 1 shows the generation of light in a low-pressure vapor discharge lamp according to the invention comprising a gas filling containing an indium compound and a luminescent layer, and

Fig. 2 is a cross-sectional view of an alternative embodiment of a low-pressure vapor discharge lamp in accordance with the invention.

The Figures are purely diagrammatic and not drawn to scale. Notably, some dimensions are shown in a strongly exaggerated form for the sake of clarity. Similar components in the Figures are denoted as much as possible by the same reference numerals.

5

Figure 1 shows schematically a low-pressure vapor discharge lamp in accordance with the invention. The low-pressure vapor discharge lamp is composed of a tubular radiation-transmitting discharge vessel 1. The wall of the discharge vessel 1 is preferably made of a glass type that is transparent to UV radiation having a wavelength
10 between 300 and 450 nm. The discharge vessel 1 encloses, in a gastight manner, a discharge space 3 provided with a gas filling. The gas filling is substantially free of mercury and comprises an indium compound and a buffer gas. The discharge vessel 1 comprises discharge means 2 for maintaining a gas discharge in the discharge space 3. In the example of Figure 1, the discharge means 2 are electrodes arranged in the discharge space 3. A suitable material
15 for the electrodes comprises, for example, nickel, a nickel alloy or a metal having a relatively high melting point, in particular tungsten and tungsten alloys. Also composite materials of tungsten with thorium oxide or indium oxide can suitably be used for manufacturing the electrodes. Current-supply conductors 12a, 12b supporting the electrodes 20a; 20b respectively, carry the electrodes and issue from the discharge vessel 10 to the exterior. The
20 current-supply conductors 12a, 12b are connected to contact pins 13a, 13b which are secured to a lamp cap 14.

For the gas filling in the discharge space 3 use is made, in the simplest case, of an inert gas and an indium halogenide in a quantity of 1 to 10 $\mu\text{g}/\text{cm}^3$. The inert gas serves as a buffer gas enabling the gas discharge to be more readily ignited. For the buffer gas,
25 preferably, use is made of argon. Argon may be substituted, either completely or partly, with another inert gas, such as helium, neon, krypton or xenon.

The lumen efficiency of the low-pressure vapor discharge lamp according to the invention can be dramatically improved by adding an additive selected among the group

It has been found that an increase of the lumen efficiency of the low-pressure vapor discharge lamp can be achieved by controlling the operating temperature of the lamp by means of suitable constructional measures. The diameter and the length of the lamp are chosen to be such that, during operation at an outside temperature of 25°C, an inside
5 temperature in the range from 170 to 285°C is attained. This inside temperature relates to the so-called "cold spot" of the gas discharge vessel as the discharge brings about a temperature gradient in the vessel.

To increase the temperature of the discharge space, the gas discharge vessel may also be coated with an infrared radiation-reflecting layer. Preferably, use is made of an
10 infrared radiation-reflecting coating comprising indium-doped tin oxide. In this case it was found that, in a low-pressure vapor discharge lamp with a gas filling containing indium chloride, the temperature of the coldest spot during operation should lie in the range from 170 to 210°C, with a temperature of 200°C being preferred. Analogously, in the case of a gas filling containing indium bromide, the temperature of the coldest spot should lie in the range
15 from approximately 210 to 250°C, with a temperature of approximately 225°C being preferred. In the case of a gas filling containing indium iodide, the temperature of the coldest spot should lie in the range from approximately 220 to 285°C, with a temperature of approximately 255°C being preferred.

A combination of the three measures mentioned hereinabove also proved to be
20 advantageous.

In the embodiment in accordance with Figure 1, the inside surface of the gas discharge vessel of the lamp is coated with a luminescent layer 4. The luminescent layer 4 comprises a luminescent material based on a nitridosilicate or on an oxonitridosilicate. The radiation emitted by the low-pressure vapor discharge lamp has emission bands around 304,
25 325, 410 and 451 nm, as well as a continuous molecular spectrum in the visible blue range. This radiation excites the luminescent materials in the luminescent layer so as to emit light in the visible range 5.

Rear-earth emitters are very suitable as luminescent materials. In particular, the luminescent material comprises europium, cerium or ytterbium emitters. Such emitters,
30 activated by ions Eu^{2+} , Ce^{2+} or Yb^{2+} exhibit a relatively strong and broad absorption. In many of these host lattices, the absorption range extend from the blue to the UV-C, which makes these luminescent materials very useful for the conversion of the emission spectrum of the indiumbromide (InBr) discharge and other molecular discharges.

Particularly suitable luminescent materials are luminescent material selected from the group formed by:

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)\text{Si}_2\text{N}_2\text{O}_2:\text{Eu}_z$, where $0 < x < 0.2$, $0 < y < 0.2$ and $0 < z < 0.1$;

$\text{Ca}_{1-x-y}\text{Sr}_x\text{Si}_2\text{N}_2\text{O}_2:\text{Eu}_y$, where $0 < x < 0.5$ and $0 < y < 0.1$;

5 $(\text{Sr}_{1-x-y-z}\text{Ca}_x\text{Ba}_y)_2\text{Si}_5\text{N}_8:\text{Eu}_z$, where $0 < x < 1$, $0 < y < 1$ and $0 < z < 0.1$;

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)_2\text{Si}_{5-a}\text{Al}_a\text{N}_{8-a}\text{O}_a:\text{Eu}_z$, where $0 < x < 1$, $0 < y < 1$, $0 < z < 0.1$ and $0 < a < 4$,

and

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)\text{Si}_2\text{N}_2\text{O}_2:\text{Yb}_z$, where $0 < x < 0.2$, $0 < y < 0.2$ and $0 < z < 0.1$.

The chemical composition of the luminescent materials in the luminescent layer and the chemical composition of the gas filling jointly determine the spectrum of the light emitted or its tone. The materials that can suitably be used as luminescent materials absorb the radiation generated and emit said radiation in a suitable wavelength range, for example for the three primary colors red, blue and green, and enable a high fluorescent quantum yield to be achieved. The emission of the low-pressure vapor discharge lamp in the UV and blue regions of the spectrum is supplemented so as to obtain white light by using three concepts in accordance with the invention for the luminescent materials in the luminescent layer:

In accordance with an embodiment of the invention, the luminescent materials or combinations of luminescent materials are, preferably, not provided on the inside of the discharge vessel 1 but on an outside surface thereof as the radiation in the UV range from 300 nm to 450 nm generated by the indium-containing gas filling is not absorbed by the customary glass types.

Figure 2 schematically shows a cross-sectional view of an alternative embodiment of a low-pressure vapor discharge lamp in accordance with the invention. The low-pressure vapor discharge lamp comprises a discharge vessel 1. Said discharge vessel 1 is tubular and folded, coiled and/or multiple-bent so as to be U-shaped or to any other suitable shape. In addition, the discharge vessel 1 is enveloped by a pear-shaped outer bulb 6. The discharge vessel and the outer bulb 6 are mounted on a common base 7. The low-pressure

The discharge vessel 1 is preferably made of a glass type that is customarily used for the manufacture of incandescent lamps and luminescent tubes, for example a sodium lime silicate glass containing

69 – 73% SiO_2 ,

1 – 2% Al_2O_3 ,

3 – 4% MgO ,

15 – 17% Na_2O ,

4.2 – 4.6% CaO ,

0.1 – 2% BaO , and

0.4 – 1.6% K_2O .

These glass types are transparent to the radiation in the UV range from 300 nm to 450 nm generated by the indium-containing gas filling. The outer bulb may also be made from a customary lamp glass type. In addition, the wall of the outer bulb can be made of a material comprising a polymeric synthetic resin and one or more luminescent materials. Particularly suitable polymeric synthetic resins are polymethylmetacrylate (PMMA), polyethyleneterephthalate (THV), fluoroethylenepropylene (FEP) or polyvinylidifluoride (PVDF).

To provide the luminescent coating on the gas discharge vessel or the outer bulb, use can be made of dry coating methods, such as electrostatic deposition or electrostatically supported sputtering, as well as a wet-coating method such as dip coating or spraying.

For wet-coating methods, the luminescent materials are dispersed in water, if necessary, in combination with a dispersing agent, a tensile and an anti-foaming agent, or a binder preparation. Suitable binder preparations for a luminescent material in accordance with the invention comprise organic or inorganic binders that are capable of withstanding an operating temperature of 250 °C without decomposition, embrittlement or discoloration. In an alternative embodiment binders are used which can easily be burnt out at elevated temperatures, e.g. 250-500°C.

As the solvent for the luminescent preparation use is preferably made of water to which a thickening agent such as polymethacrylic acid or polypropylene oxide is added. Customarily, further additives such as dispersing agents, defoaming agents and powder conditioners such as aluminum oxide, aluminum oxynitride or boric acid are used. The luminescent preparation is provided on the inside of the outer bulb by pouring, flushing or

spraying. The coating is subsequently dried by means of hot air. The layers generally have a layer thickness in the range from 1 to 50 μm .

When the low-pressure vapor discharge lamp is ignited, the electrons emitted by the electrodes excite the atoms and molecules in the gas filling so as to emit UV radiation from the characteristic radiation and a continuous spectrum in the range between 320 and 450 nm. The discharge heats up the gas filling such that the desired vapor pressure and the desired operating temperature ranging from 170 to 285°C at which the light output is optimal is achieved. The radiation in the UV ranges from 300 to 450 nm generated by the indium-containing gas filling is incident on the luminescent layer, thereby causing said layer to emit visible radiation.

To test the performance of the luminescent materials as presented hereinabove, a number of experiments has been performed. Since the layer thickness of the luminescent layers and the emission spectra of the various luminescent materials are different, the best manner to compare the performance of the various luminescent materials is to compare the conversion of the power of the discharge in the discharge space 3 as compared to the "visible power" emitted by the low-pressure vapor discharge lamp.. Conversion efficiency was compared for various luminescent layers of luminescent material for luminescent layers, the thickness of the luminescent layers being chosen such that the layers are substantially free of the so-called line-of-sight transmission of the radiation of the discharge. Preparing thicker layers is hampered by the limitation with respect to the viscosity of the suspensions. For this reason, the conversion efficiency was compared for layers with on the average 8 particles above each other. The luminescent layers comprising the luminescent material were coated on a glass tube, in the center of which a suitable burner with a suitable discharge radiation was placed. The discharge radiation emitted by this burner was allowed to excite the luminescent materials and the emission of the glass tube provided with the luminescent layer and any residual emission of the discharge were measured in an integrating sphere. The discharge power was integrated from 310 to 360 nm, the visible power from 380 to 782 nm. The results are summarized in Table 1.

between 380 and 782 nm, and

- $P_{\text{VIS}}/P_{\text{discharge}}$ is energy conversion efficiency

	n	$P_{\text{discharge}}$ [W]	P_{VIS} [W]	$P_{\text{VIS}}/P_{\text{discharge}}$
(Ba, Sr) ₂ SiO ₄ :Eu	6.6	1.16	0.20	0.18
Lu ₃ Al ₅ O ₁₂ :Ce	8.3	1.28	0.34	0.26
Y ₃ Al ₅ O ₁₂ :Ce	7.3	1.22	0.27	0.22
(Sr, Ca) ₂ SiO ₄ :Eu	5.5	1.28	0.29	0.22
SrS:Eu	7.7	1.16	0.24	0.20
YVO ₄ :Eu	7.9	1.06	0.19	0.18
SrSi ₂ N ₂ O ₂ :Eu	8.0	1.23	0.67	0.54
Sr ₂ Si ₅ N ₈ :Eu	7.5	1.23	0.72	0.59

5

According to the results in Table I, the energy conversion ratios $P_{\text{VIS}}/P_{\text{discharge}}$ of the luminescent materials used in the known low-pressure vapor discharge lamp are generally well below 0.40. The luminescent materials with a nitride or oxynitride lattice, SrSi₂N₂O₂:Eu and Sr₂Si₅N₈:Eu, reach conversion ratios in the order of 0.40 or higher.

10

It should be noted that the above-mentioned embodiments illustrate rather than limit the invention, and that those skilled in the art will be able to design many alternative embodiments without departing from the scope of the appended claims. In the claims, any reference signs placed between parentheses shall not be construed as limiting the claim. Use of the verb "comprise" and its conjugations does not exclude the presence of elements or steps other than those stated in a claim. The article "a" or "an" preceding an element does not exclude the presence of a plurality of such elements. The invention may be implemented by means of hardware comprising several distinct elements, and by means of a suitably programmed computer. In the device claim enumerating several means, several of these means may be embodied by one and the same item of hardware. The mere fact that certain measures are recited in mutually different dependent claims does not indicate that a combination of these measures cannot be used to advantage.

15

20

CLAIMS:

1. A low-pressure vapor discharge lamp comprising a radiation-transmitting discharge vessel (1) enclosing, in a gastight manner, a discharge space (3) provided with a gas filling,

the gas filling being substantially free of mercury and comprising an indium compound and a buffer gas,

the discharge vessel (1) comprising discharge means (2) for maintaining a gas discharge in the discharge space (3),

the discharge vessel (1) being provided with a luminescent layer (4),

the luminescent layer (4) comprising a luminescent material based on a nitridosilicate or on an oxonitridosilicate.

2. A low-pressure vapor discharge lamp as claimed in claim 1, characterized in that the luminescent material comprises rare-earth emitters.

3. A low-pressure vapor discharge lamp as claimed in claim 2, characterized in that the luminescent material comprises europium, cerium or ytterbium emitters.

4. A low-pressure vapor discharge lamp as claimed in claim 1 or 2, characterized in that the luminescent material comprises an oxonitridosilicate comprising aluminum.

5. A low-pressure vapor discharge lamp as claimed in claim 1 or 2, characterized in that the luminescent layer (4) comprises a luminescent material selected from the group formed by:

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)\text{Si}_2\text{N}_2\text{O}_2:\text{Eu}_z$, where $0 < x < 0.2$, $0 < y < 0.2$ and $0 < z < 0.1$;

$\text{Ca}_{1-x-y}\text{Sr}_x\text{Si}_2\text{N}_2\text{O}_2:\text{Eu}_y$, where $0 < x < 0.5$ and $0 < y < 0.1$;

$(\text{Sr}_{1-x-y-z}\text{Ca}_x\text{Ba}_y)_2\text{Si}_5\text{N}_8:\text{Eu}_z$, where $0 < x < 1$, $0 < y < 1$ and $0 < z < 0.1$;

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)_2\text{Si}_{5-a}\text{Al}_a\text{N}_{8-a}\text{O}_a:\text{Eu}_z$, where $0 < x < 1$, $0 < y < 1$, $0 < z < 0.1$ and $0 < a < 4$,

and

$(\text{Sr}_{1-x-y-z}\text{Ba}_x\text{Ca}_y)\text{Si}_2\text{N}_2\text{O}_2:\text{Yb}_z$, where $0 < x < 0.2$, $0 < y < 0.2$ and $0 < z < 0.1$.

6. A low-pressure vapor discharge lamp as claimed in claim 1 or 2, characterized in that the luminescent layer (4) further comprises a luminescent material selected from the group formed by:

- 5 $\text{Y}_3\text{Al}_5\text{O}_{12}:\text{Ce};$
 $(\text{Y}_{1-x}\text{Gd}_x)_3(\text{Al}_{1-y}\text{Ga}_y)_5\text{O}_{12}:\text{Ce}$, where $0 < x < 1$ and $0 < y < 1$;
 $\text{Sr}_2\text{CeO}_4:\text{Eu}$, $\text{Y}_2\text{O}_3:\text{Eu,Bi};$
 $(\text{Y,Gd})_2\text{O}_3:\text{Eu,Bi};$
 $\text{Y(V,P)O}_4:\text{Eu};$
10 $\text{Y(V,P)O}_4:\text{Eu,Bi};$
 $(\text{Sr,Mg,Ca})\text{S}:\text{Eu};$
 $\text{Y}_2\text{O}_2\text{S}:\text{Eu};$
 $(\text{Ba,Sr})\text{MgAl}_{10}\text{O}_{17}:\text{Eu,Mn};$
 $\text{ZnS}:\text{Cu,Al,Au};$ $\text{SrGa}_2\text{S}_4\text{Eu};$
15 $(\text{Sr,Ba,Ca})(\text{Ga,Al})_2\text{S}_4:\text{Eu};$
 $(\text{Y,Gd})\text{BO}_3:\text{Ce,Tb};$
 $(\text{Y,Gd})_2\text{O}_2\text{S}:\text{Tb};$
 $\text{LaOBr}:\text{Ce,Tb};$
 $(\text{Ba,Sr})\text{MgAl}_{10}\text{O}_{17}:\text{Eu};$
20 $(\text{Ba,Sr})_5(\text{PO}_4)_3(\text{F,Cl}):\text{Eu};$
 $\text{Y}_2\text{SiO}_5:\text{Ce};$
 $\text{ZnS}:\text{Ag},$

and

$\text{La}_{0.7}\text{Gd}_{0.3}\text{OBr}:\text{Ce}.$

25

7. A low-pressure vapor discharge lamp as claimed in claim 1 or 2, characterized in that the emission from the luminescent layer (4) together with the emission from the gas discharge forms white light.

9. A low-pressure vapor discharge lamp as claimed in claim 1 or 2, characterized in that the discharge vessel (1) is surrounded by an outer bulb (6), the outer bulb (6) being coated with the luminescent layer (4).

ABSTRACT:

A low-pressure vapor discharge lamp has a radiation-transmitting discharge vessel (1) enclosing, in a gastight manner, a discharge space (3) provided with a gas filling. The gas filling is substantially free of mercury and comprises an indium compound and a buffer gas. The discharge vessel (1) comprises discharge means (2) for maintaining a gas discharge in the discharge space (3). The discharge vessel (1) is provided with a luminescent layer (4). The luminescent layer (4) comprises a luminescent material based on a nitridosilicate or on an oxonitridosilicate. Preferably, the luminescent material comprises rare-earth emitters. Preferably, the luminescent material comprises europium, cerium or ytterbium emitters.

Fig. 1

1/2

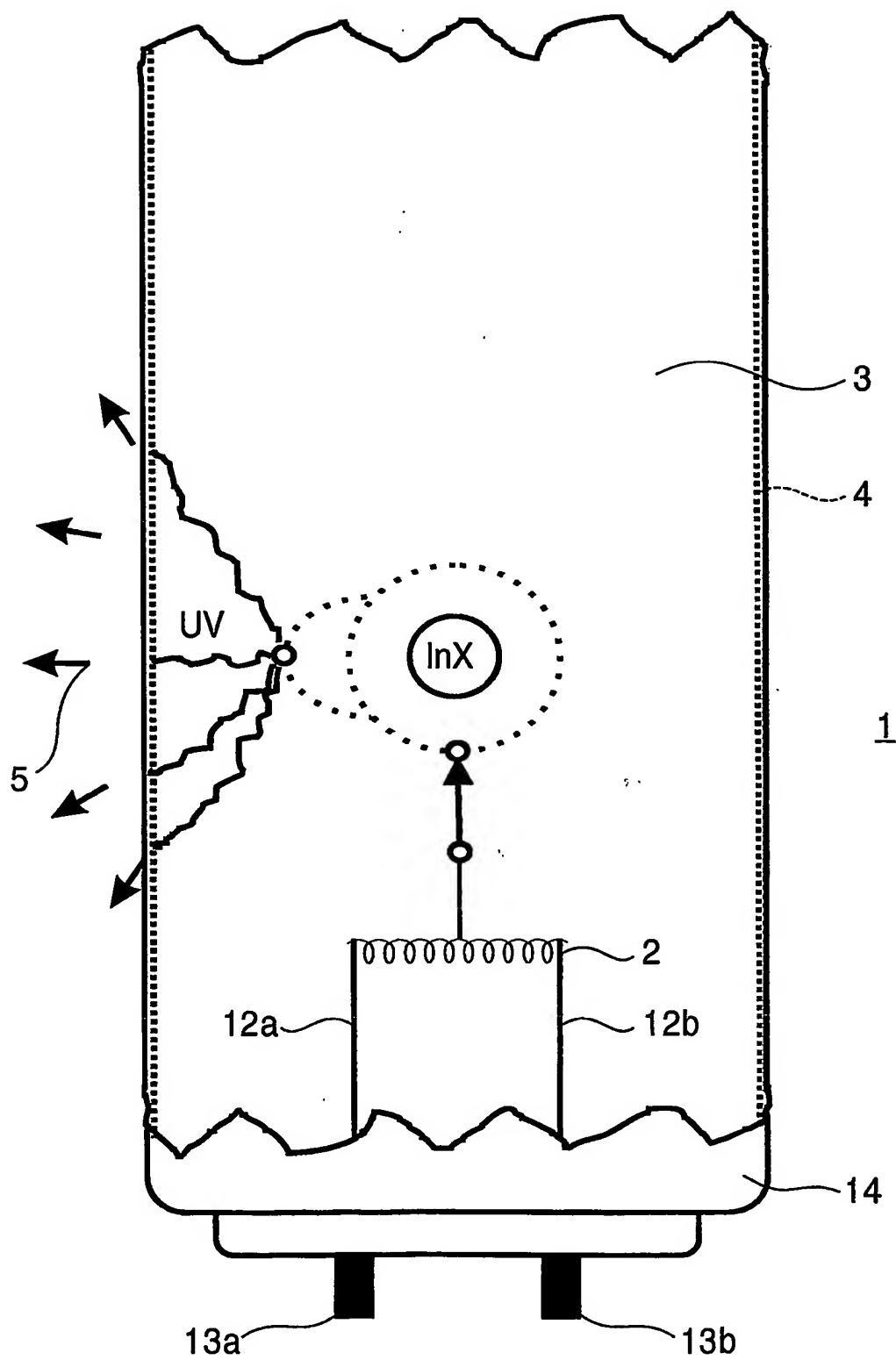


FIG. 1

2/2

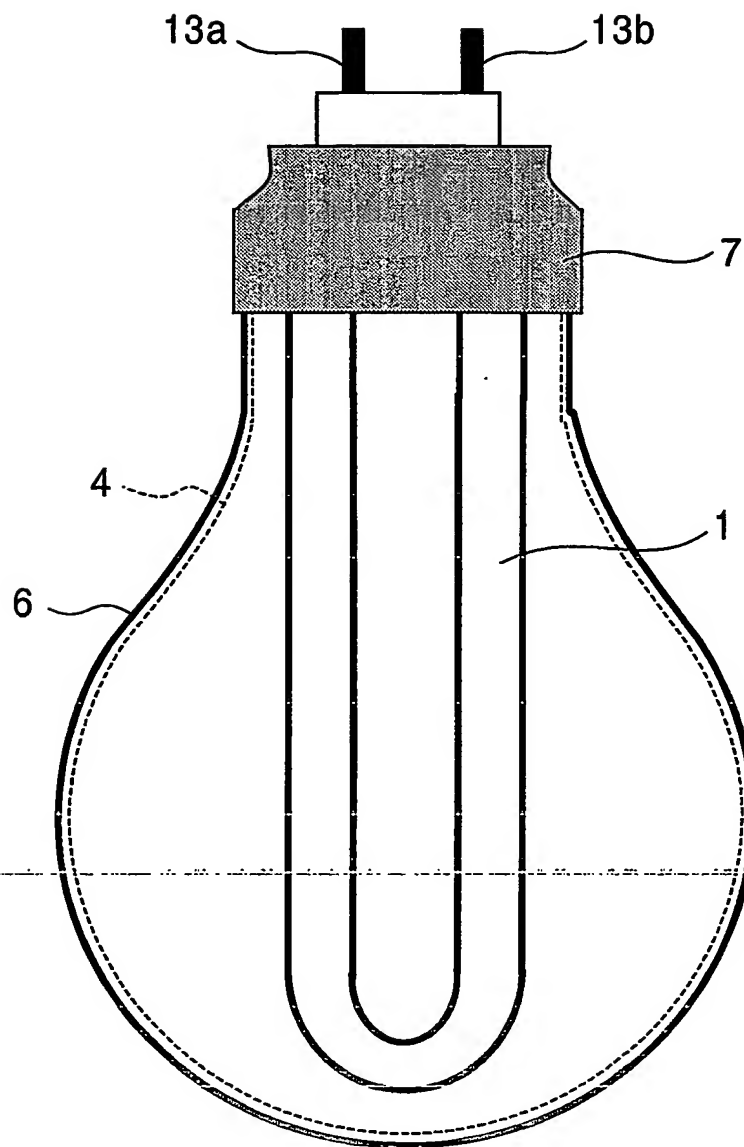


FIG. 2

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.